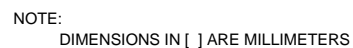


A09491



ITEM		DWG/PART NUMBER		NOMENCLATURE OR DESCRIPTION		MATERIAL / SPEC		QTY									
<div><div><div>UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES</div><div><div>TOLERANCES</div><table><tr><th>DIGIMALS</th><th>ANGULAR</th></tr><tr><td>.XX - .03 [.7620]</td><td>~ .25</td></tr><tr><td>.XX - .01 [0.25]</td><td></td></tr><tr><td>.XXX - .005 [0.127]</td><td></td></tr></table><div>SURFACE ROUGHNESS 125 ✓</div><div>REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.</div><div>SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST AND R46.1</div><div>DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5</div><div>DO NOT SCALE DRAWING</div></div><div><div>LOG NUMBER</div><div>A09491</div></div><div><div><div><div><div></div><div>ARGONNE NATIONAL LABORATORY</div><div>PROPERTY OF USDOE</div></div><div>THIS DRAWING IS THE PROPERTY OF</div><div>ARGONNE NATIONAL LABORATORY</div></div><div><div>ADVANCED PHOTON SOURCE</div><div>P11 - ST PHOTON SHUTTER</div><div>SLOW ACTUATOR UPPER</div><div>SUPPORT FLANGE</div></div></div></div></div></div>										DIGIMALS	ANGULAR	.XX - .03 [.7620]	~ .25	.XX - .01 [0.25]		.XXX - .005 [0.127]	
DIGIMALS	ANGULAR																
.XX - .03 [.7620]	~ .25																
.XX - .01 [0.25]																	
.XXX - .005 [0.127]																	
DRAWN BY		DATE		CHIEF DESIGN ENGINEER		DATE		TITLE									
MUSCIA		3/30/93															
CHECKED BY				GP LEADER													
DESIGNER				PROJECT MGR.													
MUSCIA																	
RESPONSIBLE ENGINEER				APPROVED/RELEASED													
MATERIAL		304 STAINLESS STEEL		SCALE 1:1		SIZE		DRAWING NUMBER									
				SHEET 1 of 1		C		P4102010103-220103-00									

TITLE ADVANCED PHOTON SOURCE
P1 1- ST PHOTON SHUTTER
SLOW ACTUATOR UPPER
SUPPORT FLANGE